

### ISObar 2.0

#### Straight module

Single, IS-9476

Starter, IS-9470

Extension, IS-9471

End, IS-9472

#### 30° curved module

Single, IS-9477

Starter, IS-9473

Extension, IS-9474

End, IS-9475

#### 90° curved module

Extension, IS-9478



#### Accessories



Deco light strip, flexible  
item IS-9385 / 89 / 86



Bag  
for one section of counter  
(top + base + inner shelf)  
Item IS-80-TB05



Transformer,  
item IS-9388



**1** Begin assembly with the base plate of the Starter module, with the 2 tab connectors on the right end, as shown here. Screw in the 4 leveling feet provided,



**2** Continue assembling the Starter module by attaching the 4 posts to the base plate, using the FASTclamps to lock in place.



**3** Use the FASTclamps connectors at the top of the posts to attach the table top of the Starter module, with 2 tab connectors on the right end.



**4** Mount the inner shelf to complete the assembly of your Starter module.



**5** Use the tab connectors to hook the next base plate into position – either an End module (for 2 sections) or an Extension (for 3 or more sections).



**6** Attach the 2 posts of your module to the right-end of the base plate. Add also the stabilization beam at the End module.



**7** Hook on the top shelf using the same technique as with the base plate, and add the inner shelf to complete this module (90° extension module have no inner shelf).

**Starter**

**Extension**

**End**



**8** When all extension modules have been added, complete the ISObar assembly by attaching an End module, using the same techniques as described above--base plate, posts, top shelf, and inner shelf.

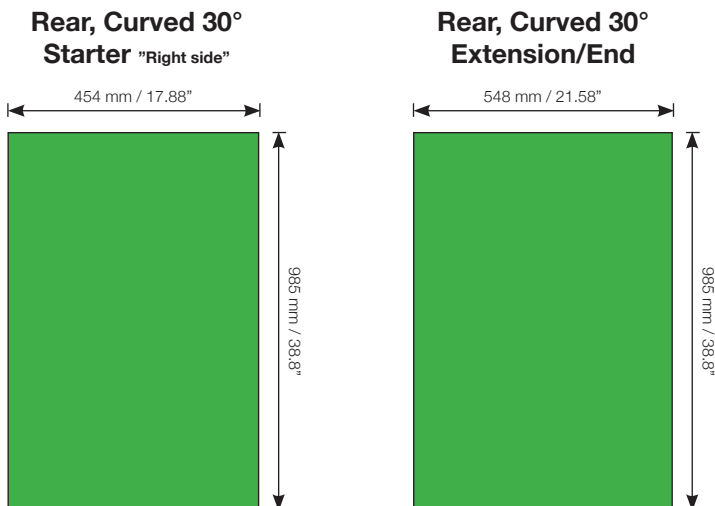
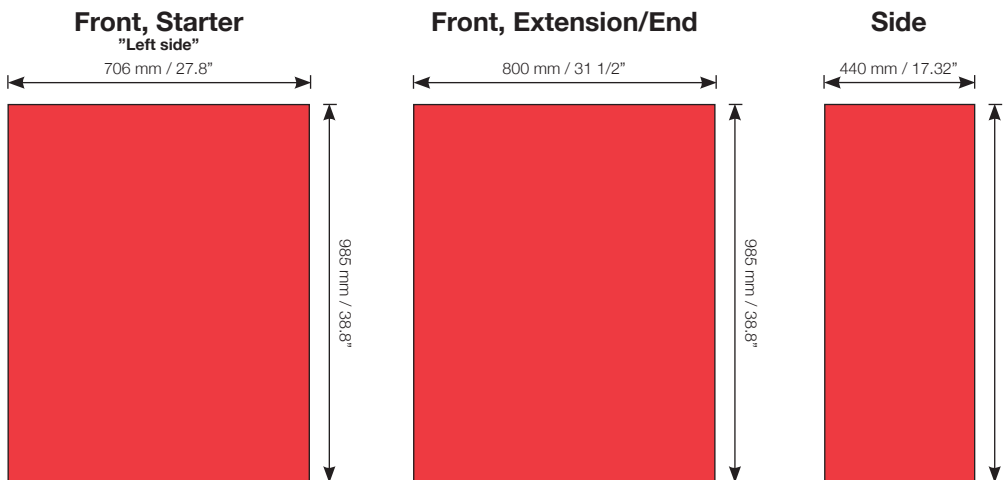


**9** Add corner trims on all outer corners.

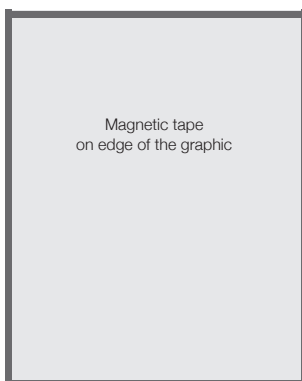


**10** Mount the graphic panels on all intended sections. Note that the Starter panel (left front section, 706 mm/ 27.8") is more narrow than the other face panels.

## Graphic panel sizes



## Graphic panel attachments



### Accessories

**Magnetic tape** (not incl.)  
12 mm/0.5" A tape, 30 m / 98 ft.  
Item 82281

Each panel needs:  
3.7 m / 12 1/2 ft. for each front section and  
3 m / 10 ft. for each side panel.

### Printer material

We recommended the following material:

**Poster paper:** 180 gr / 0.4 lb.  
*The printed graphic panels must be laminated before use.*  
Front side: 125 microns (0,125 mm) / 0.005"  
Reverse side: 250 microns (0,250 mm) / 0.010" "stop light"

**Polyester film:** 330-370 microns (0,350 mm) / 0.013-0.015"  
Top laminate: 125 microns (0,125 mm) / 0.005"

**PVC foam plate** Straight and 30° modules: 2 mm  
**If you use a 90° module use 1 mm for the complete desk.**

### Mounting of Magnetic Tape

Magnetic tape to be fixed along each side of the graphic panels.

**IMPORTANT** Carefully mount the magnetic tape slightly inset from the edge of the graphic panel by approximately 0,25 mm / 0.010". Once mounted, a very thin straight white line should show between the edge of the graphic and the outside edge of the magnetic tape. Do not exceed 0,5 mm / 0.020".

### Application Techniques

To obtain optimum adhesion, the bonding surfaces must be well unified, clean and dry. Typical surface cleaning solvents are isopropyl alcohol/water mixture (rubbing alcohol) or heptane.

Note: Be sure to follow solvent manufacturer's precautions and directions for use when using solvents.